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TECHNICAL BULLETIN

N° ITM034

From : Joël HUET "Service engineer"
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(included this one)

Application : From WOB3500 N°211

- From : serial number N°211
- retrofit : **not possible for all**

SUBJECT : *Update programme and replace safety relay*

As part as our ongoing effort to improve product quality, we have modified the Plc and touch screen's programmes, and replaced some parts; but the machine keeps exactly the same functions.

- **Removed parts:** - 1 x JE07095 safety relay
 - 1 x JE06077 safety contact
 - 1 x JE06078 safety magnet

NOTA: *not possible to replace by the news parts*

- **Modified programmes:** - on the Plc and on the touch screen: new size of wire N°18 and message for spacer if you use size N°18 and N°20.
(see new operating instructions page 15)

NOTA: retrofit possible on all the machines

- **Replaced parts:** - 1 x JE07098 safety relay
 - 1 x JE07099 safety contact
 - 1 x JE07100 safety magnet

NOTA: *Retrofit not possible (see electrical drawings folio:02 and folio:13)*

- **New part :** - 1 x BB058-Z3-123 Spacer